

GENERAL

A00010 - WASHER REQUIREMENTS ERECTOR NOTE

A00020 - FIELD WELD REQUIREMENTS

A00030 - STANDARD ANGLE SCHEDULE

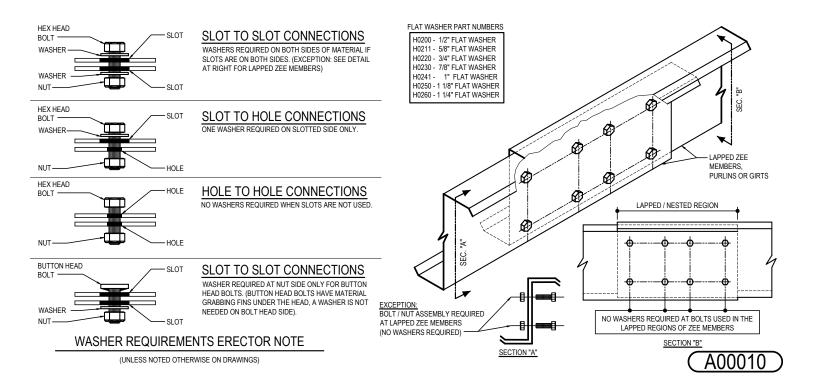
A00040 - ROOF LINE TRIM SCHEDULE

A00050 - WALL TRIM SCHEDULE

A00100 - STANDARD FASTENER SCHEDULE



A00010 - WASHER REQUIREMENTS ERECTOR NOTE Download the DWG file by clicking here.



Detailer Notes:

1) N/A



A00020 - FIELD WELD REQUIREMENTS

Download the DWG file by clicking here.

FIELD WELD REQUIREMENTS ERECTOR NOTE

(UNLESS NOTED OTHERWISE ON DRAWINGS)

ALL FIELD WELDING MUST BE PERFORMED BY AWS/CWB CERTIFIED WELDERS WHO ARE QUALIFIED FOR THE WELDING PROCESSES AND POSITIONS INDICATED. ALL WORK MUST BE COMPLETED AND INSPECTED IN ACCORDANCE WITH THE APPLICABLE AWS/CWB SPECIFICATIONS. WELD ELECTRODES USED FOR THE SMAW (OR STICK) WELD PROCESS MUST BE 70 KSI/483 MPa MATERIAL AND LOW HYDROGEN CONTENT

FIELD WELDING GALVANIZED STEEL RECOMMENDATIONS

PREPARATION OF WELD AREA

AWS D-19.0, WELDING ZINC COATED STEEL, CALLS FOR WELDS TO BE MADE ON STEEL THAT IS FREE OF ZINC IN THE AREA TO BE WELDED. FOR GALVANIZED STRUCTURAL COMPONENTS, THE ZINC COATING SHOULD BE REMOVED AT LEAST ONE TO FOUR INCHES (2.5-10 CM) FROM EITHER SIDE OF THE INTENDED WELD ZONE AND ON BOTH SIDES OF THE WORKPIECE. GRINDING BACK THE ZINC COATING IS THE PREFERRED AND MOST COMMON METHOD; BURNING THE ZINC AWAY OR PUSHING BACK THE MOLTEN ZINC FROM THE WELD AREA ALSO ARE EFFECTIVE.

TOUCH-UP OF WELD AREA

WELDING ON GALVANIZED SURFACES DESTROYS THE ZINC COATING ON AND AROUND THE WELD AREA. RESTORATION OF THE AREA WILL BE PERFORMED IN ACCORDANCE WITH ASTM A 780, STANDARD PRACTICE FOR REPAIR OF DAMAGED AND UNCOATED AREAS OF HOT-DIP GALVANIZED COATINGS, WHICH SPECIFIES THE USE OF PAINTS CONTAINING ZINC DUST, ZINC-BASED SOLDERS OR SPRAYED ZINC. ALL TOUCHUP AND REPAIR METHODS ARE CAPABLE OF BUILDING A PROTECTIVE LAYER TO THE THICKNESS REQUIRED BY ASTM A 780.

SAFETY & HEALTH

WHEN WELDING DIRECTLY ON GALVANIZED STEEL IS UNAVOIDABLE, OSHA PERMISSIBLE EXPOSURE LIMITS (PELS) MAY BE EXCEEDED AND EVERY PRECAUTION, INCLUDING HIGH-VELOCITY CIRCULATING FANS WITH FILTERS, AIR RESPIRATORS AND FUME-EXTRACTION SYSTEMS SUGGESTED BY AWS, SHOULD BE EMPLOYED.

FUMES FROM WELDING GALVANIZED STEEL CAN CONTAIN ZINC, IRON AND LEAD. FUME COMPOSITION TYPICALLY DEPENDS ON THE COMPOSITION OF MATERIALS USED, AS WELL AS THE HEAT APPLIED BY THE PARTICULAR WELDING PROCESS. IN ANY EVENT, GOOD VENTILATION MINIMIZES THE AMOUNT OF EXPOSURE TO FUMES

PRIOR TO WELDING ON ANY METAL, CONSULT ANSI/ASC Z-49.1, SAFETY IN WELDING, CUTTING AND ALLIED PROCESSES, WHICH CONTAINS INFORMATION ON THE PROTECTION OF PERSONNEL AND THE GENERAL AREA, VENTILATION AND FIRE PREVENTION.

INFORMATION COURTESY OF AMERICAN GAI VANIZERS ASSOCIATION



Detailer Notes:

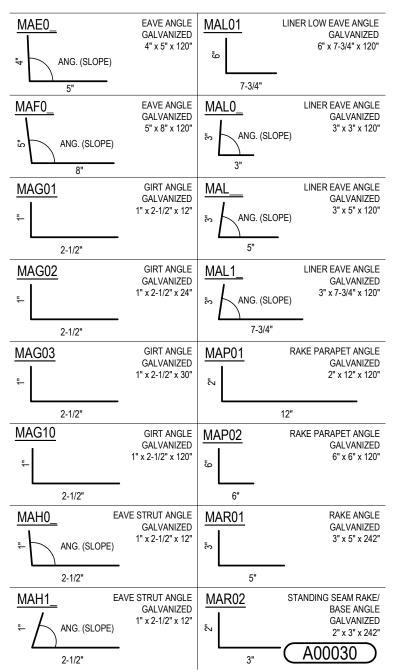
1) N/A



A00030 - STANDARD ANGLE SCHEDULE

Download the DWG file by clicking here.

STANDARD ANGLE SCHEDULE



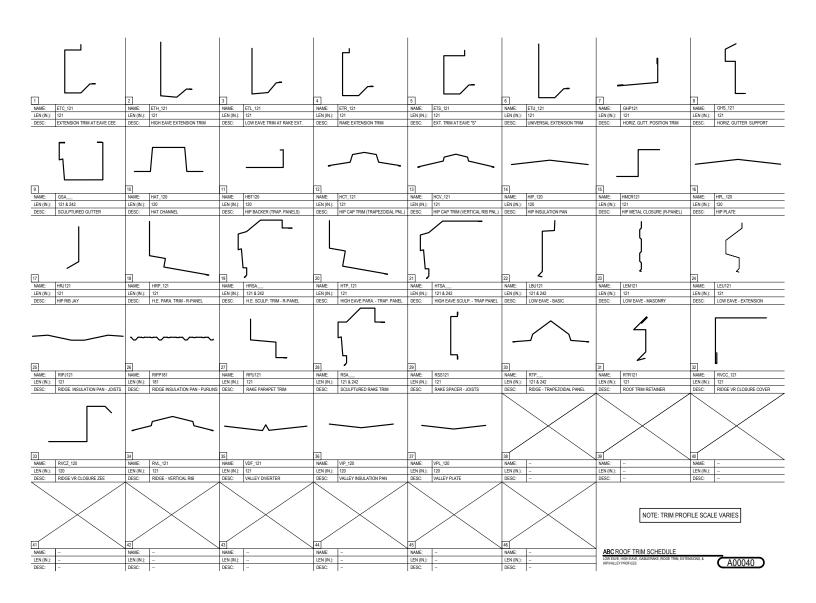
Detailer Notes:

1) N/A



GENERAL PRIMARY FRAMING

A00040 - ABC TRIM SCHEDULE - ROOF LINE TRIM Download the DWG file by clicking here.



Detailer Notes:

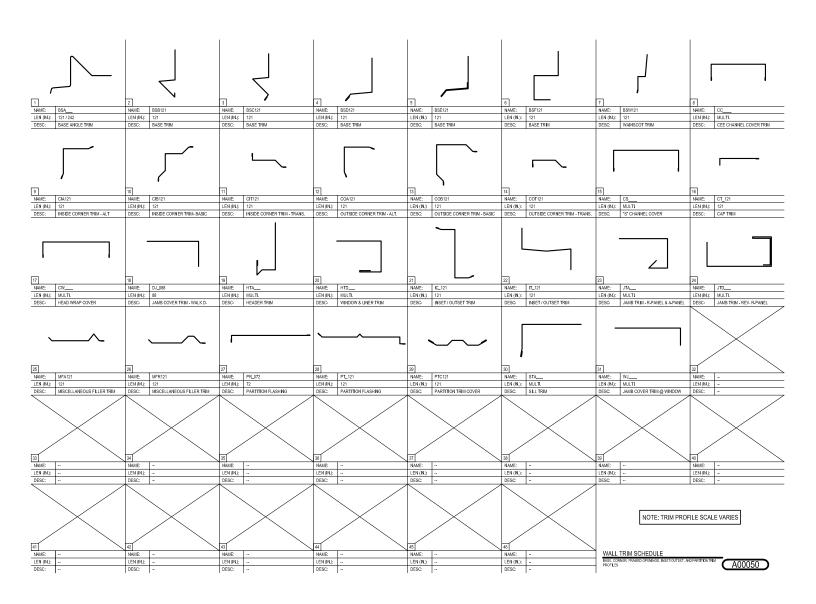
1) THIS DETAIL IS TO BE INCLUDED WITH EVERY PROJECT

2) THIS DETAIL IS TO AID IN THE SHAKE OUT OF PARTS AMONG THE JOBSITE.



A00050 - WALL TRIM SCHEDULE

Download the DWG file by clicking here.



Detailer Notes:

1) THIS DETAIL IS TO BE INCLUDED WITH EVERY PROJECT

2) THIS DETAIL IS TO AID IN THE SHAKE OUT OF PARTS AMONG THE JOBSITE.



A00100 - STANDARD FASTENER SCHEDULE

Download the DWG file by clicking here.

- F	ASTENER	SPECIFICATIONS	USAGE	NOTES		E	ASTENER	SPECIFICATIONS	USAGE	NOTES
	£	Self-Drilling Screw 1/4-14 x 1 1/4" TCP 3 w/o Washer 5/16" Head	Panel Clips Attach panel clips, rake	RECOMMENDED TOOL TYPES 2000 RPM MAX Torque adjustable clutch, 4 AMP or higher			≞	SELF-TAPPING SCREW (GOOF SCREW) 17-14 x 1" w/ Washer	"Goof Screw" Used at locations on roof,	RECOMMENDED TOOL TYPES 2000 RPM MAX Torque adjustable clutch
H1020		Color: Available in "No Paint" Only	angle clips, eave plate to purlins with insulation ≤ R19 Attach misc light gauge material to secondary	DO NOT use impacting tools DRILLING CAPACITY 0.110 MIN / 0.250 MAX Pre-Drill Diameter: 3/16° Ø		H1000	H1000	5/16" UltiMate Head Color: All Standard SMP & PVDF Check local plant stock inventory	where fastener has stripped out.	DO NOT use impacting tools DRILLING CAPACITY N/A
H1025	f	Self-Drilling Screw 1/4-14 x 2" TCP 3 w/o Washer 3/8" Head	Panel Clips - Long Attach panel clips, rake angle clips, eave plate to purlins with insulation	RECOMMENDED TOOL TYPES 2000 RPM MAX Torque adjustable clutch, 4 AMP or higher DO NOT use impacting tools		H1026		Self-Drilling Screw 12-14 x 2" TCP 3 w/ Washer 5/16" UltiMate Head	Vented ridge -To accomodate the thickness of the Cor-A-Vent	RECOMMENDED TOOL TYPES 2000 RPM MAX Torque adjustable clutch, 4 AMP or DO NOT use impacting tools
Ť		Color: Available in "No Paint" Only	>R19 and ≤ R38	DRILLING CAPACITY 0.110 MIN / 0.250 MAX Pre-Drill Diameter: 3/16" Ø	ss		Ī	Color: All Standard SMP & PVDF Check local plant stock inventory		DRILLING CAPACITY 0.090 MIN / 0.210 MAX Pre-Drill Diameter: 3/16" Ø
H1070	Ĩ	Self-Drilling Screw 12-24 x 1 1/2" TCP 5 w/o Washer 5/16" Head Color: Check w/ local plant	Panel Clips - Hot Roll Attach panel clips, rake angle clips, eave plate to joist with insulation < R19 Attach misc light gauge	RECOMMENDED TOOL TYPES 1800 RPM MAX Torque adjustable clutch, 4 AMP or higher DO NOT use impacting tools DRILLING CAPACITY 0.250 MIN / 0.500 MAX	ROOF FASTENERS	H1030	Ŧ	Self-Drilling Screw 1/4-14 x 1 1/4" TCP 3 w/ Washer 5/16" UltiMate Head Color: All Standard SMP & PVDF Check local plant stock inventory	Roof Structural Used to attach roof panel, roof flashing, end laps and light gauge parts with insulation 5 R16	RECOMMENDED TOOL TYPES 2000 RPM MAX Torque adjustable clutch, 4 AMP or DO NOT use impacting tools DRILLING CAPACITY 0.110 MIN / 0.250 MAX
H1079 H1075	Ĩ	Self-Drilling Screw 12-24 x 2° TCP 5 w/o Washer 5/16° Head Color: Check w/ local plant	material to HR secondary Panel Clips - Hot Roll - Long Attach panel clips, rake angle clips, eave plate to joist with insulation > R19 and ≤ R38	Pre-Drill Diameter: 3/16" Ø RECOMMENDED TOOL TYPES 1800 RPM MAX Torque adjustable clutch, 4 AMP or higher DO NOT use impacting tools DRILLING CAPACITY 0.2500 MIN / 0.500 MAX		H1035	Ť	Self-Drilling Screw 12-14 x 1 1/2" TCP 3 w/ Washer 5/16" UltiMate Head Color: All Standard SMP & PVDF Check local plant stock inventory	Roof Structural - Long Used to attach roof panel, roof flashing, end laps and light gauge parts with insulation = R19	Pre-Dill Diameter: 3/16" Ø RECOMMENDED TOOL TYPES 2000 RPM MAX Torque adjustable clutch, 4 AMP o DO NOT use impacting tools <u>DRILLING CAPACITY</u> 0.050 MIN / 0.140 MAX
	Ĩ	Self-Drilling Screw SDI 12-24 x 1 1/2" #5 Drillitle w/o Wash 5/16" Head (Painted Orange) (Vendor: Black & Decker) Color: Available in "No Paint" Only	Used to attach deck to joist with high seismic loads NOT to be used for roof clips Available for Utah only	Pre-Drill Diameter: 3/16" Ø RECOMMENDED TOOL TYPES 1800 RPM MAX Torque adjustable clutch, 4 AMP or higher DO NOT use impacting bools <u>DRILLING CAPACITY</u> 0.250 MIN / 0.500 MAX Pre-Drill Diameter: 3/16" Ø		H1050	Ŧ	Self-Drilling Screw 1/4-14 x 7/8" TCP 1 w/ Washer 5/16" UltiMate Head Color: All Standard SMP & PVDF Check local plant stock inventory	Roof Stitch Used to attach roof trim end laps and trim to roof panel	Pre-Drill Diameter: 5/32" Ø <u>RECOMMENDED TOOL TYPES</u> 2000 RPM MAX Torque adjustable clutch, 4 AMP o DO NOT use impacting tools <u>DRILLING CAPACITY</u> 0.035 MIN / 0.090 MAX Pre-Drill Diameter: 1/8" Ø
H1070 / H1071 H1045 / H1047 H1040 / H1041	ŢŢ	Self-Drilling Screw 12-14 x 1 1/4" TCP 3 5/16" Head H1040 - w/o Washer H1041 - w/ Washer Color: All Standard SMP & PVDF Check local plant stock inventory	Wall Structural Used to attach wall panel, wall flashing and light gauge parts with insulation ≤ R13	RECOMMENDED TOOL TYPES 2000 RPM MAX Torque adjustable clutch, 4 AMP or higher DO NOT use impacting tools DRILLING CAPACITY 0.050 MIN 70.140 MAX Pre-Drill Diameter: 5/32" Ø	RIVETS & SPECIALTY FASTENERS	H1100	₽	Pop Rivet 1/8" x 3/16" Stainless Steel Blind Pop Rivet Color: All Standard SMP & PVDF Check local plant stock inventory	Used at trim laps, corner caps, and attaching trim to panel where stitch fasteners can't be used	RECOMMENDED TOOL TYPES Manual or electric rivet tool DO NOT use impacting tools
	ĨĨ	Self-Drilling Screw 12-14 x 2° TCP 3 5/16° Head H1045 - w/o Washer H1047 - w/ Washer Color: All Standard SMP & PVDF Check local plant stock inventory	Wall Structural - Long Used to attach wall panel, wall flashing and light gauge parts with insulation > R13 and ≤ R19	Pre-Drill Diameter: 3/16" Ø		H1110	Ţ	Grommet Fastener 3/8" Diameter Stainless Grommet Seal Color: Available in "No Paint" Only	Used at translucent panel to metal side lap connections	RECOMMENDED TOOL TYPES Torque adjustable clutch grommet DO NOT use impacting tools
	ĨĨ	Self-Drilling Screw 12-24 x 1 1/2" TCP 5/16" Head H1070 - w/o Washer H1071 - w/ Washer Color: All Standard SMP & PVDF Check local plant stock inventory	Wall Structural -HR w/ Washer Used to attach wall panel and trims to hot roll members with insulation ≤ R13	RECOMMENDED TOOL TYPES 1800 RPM MAX Torque adjustable clutch, 4 AMP or higher DO NOT use impacting tools DRILLING CAPACITY 0.250 MIN / 0.500 MAX Pre-Drill Diameter: 3/16* Ø		H1220		Self-Drilling Screw 12-14 x 1" TCP 3 Square / Phillips Pancake Head Color: Available in "No Paint" Only	Pancake Screw Used to attach panel clips and rake angle to purlins **ONLY WITH ZERO STANDOFF CLIPS	RECOMMENDED TOOL TYPES 2000 RPM MAX Torque adjustable clutch, 4 AMP or DO NOT use impacting tools DRILLING CAPACITY 0.090 MIN / 0.210 MAX Pre-Drill Diameter: 3/16* Ø
H1075		Self-Drilling Screw 12-24 x 2° TCP 5 w/o Washer 5/16" Head Color: Check w/ local plant	Wall Structural -HR w/ Washer Used to attach wall panel and trims to hot roll members with insulation > R13 and ≤ R19	RECOMMENDED TOOL TYPES 1800 RPM MAX Torque adjustable clutch, 4 AMP or higher DO NOT use impacting tools DRILLING CAPACITY 0.250 MIN / 0.500 MAX Pre-Drill Diameter: 3/16° Ø		H1223		Self-Tapping Fastener 10-14 X 1-1/2" Woodtite w/ Washer 1/4" Head Color: All Standard SMP & PVDF Check local plant stock inventory	Wood Structural Used to attach panel and trim to wood structure Non-Stock Special Order Fastener	RECOMMENDED TOOL TYPES 2000-2500 RPM Torque adjustable clutch, 4 AMP or DO NOT use impacting tools
H1060 / H1061				, to som oterritory, or 10 10		H1224	[mmm*	Self-Tapping Fastener 10-12 X 1" Square / Phillips Pancake Head Color: Available in "No Paint" Only	Wood Clip Screw Panel clips to wood **Only 0" offset clips Non-Stock Special Order Fastener	RECOMMENDED TOOL TYPES 2000-2500 RPM Torque adjustable clutch, 4 AMP o DO NOT use impacting tools
	ŢŢ	Self-Drilling Screw 1/4-14 x 7/8" TCP 1 5/16" Head H 1060- w/o Washer H1061 - w/ Washer Color: All Standard SMP & PVDF Check local plant stock inventory	Wall Stitch Used to attach wall trim end laps and trim to wall panel	RECOMMENDED TOOL TYPES 2000 RPM MAX Torque adjustable clutch, 4 AMP or higher DO NOT use impacting tools DRILLING CAPACITY 0.035 MIN / 0.090 MAX Pre-Drill Diameter: 1/8" Ø		H2200	0	Insulation Retainer Washer 1/4 x 1-1/4" F8 Fender Washer (1 1/4" O.D. w/ 5/16" I.D.) Color: Available in "No Paint" Only	Used in conjunction with H1020 fasteners to secure roof insulation. Reference roofline trim details for specific applications.	RECOMMENDED TOOL TYPES N/A

1) THIS DETAIL IS REQUIRED ON EVERY PROJECT.