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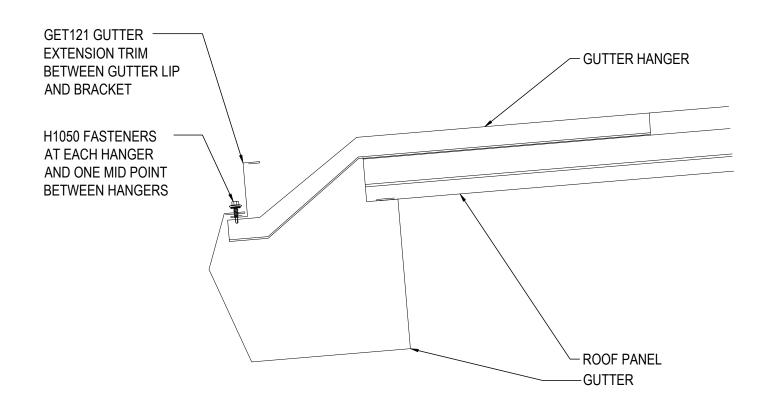


VERTICAL RIB ROOF PANELS

ED3005 - GUTTER EXTENSION TRIM

Download the DWG file by clicking here.

NOTE: IT IS RECOMMENDED TO TEMPORARILY FASTEN THE GUTTER EXTENSION TRIM TO THE GUTTER PRIOR TO INSTALLING GUTTER WITH POP RIVETS. THEN INSTALL FASTENERS AT TIME OF GUTTER INSTALLATION. SEE THE GUTTER INSTALLATION DETAIL FOR FURTHER INSTRUCTIONS.



GUTTER EXTENSION TRIM DETAIL

OPTIONAL GUTTER EXTENSION TRIM DETAIL

ED3005

Detailer Notes:

1) THIS DETAIL CAN BE USED WITH ANY PANEL TYPE - LOC SEAM / TRAPEZOIDAL / IMP / R-PANEL

Issued : 10.14.22 (2020-039) CERTIFIED ERECTION DETAILS Detail Size (W x H) : 1 x 1

Issued By: SLF



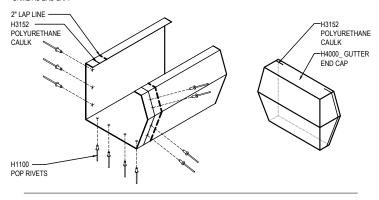
VERTICAL RIB ROOF PANELS

ED3010 - ON-SLOPE GUTTER w/ WALL PANEL

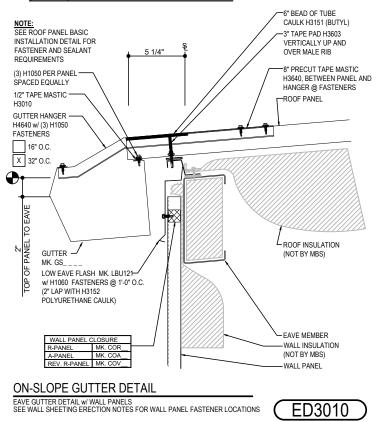
Download the DWG file by clicking here.

GUTTER LAP & END CAP

APPLY BEAD OF POLYURETHANE CAULK 1° FROM END OF TRIM AND LAP SECTIONS 2° AND FASTEN AS SHOWN. TO TERMINATE THE GUTTER APPLY POLYURETHANE CAULK TO THREE SIDES OF END CAP AND TOP RETURN AREA AS SHOWN AND INSERT INTO THE GUTTER LEAVING 1/2° EXPOSED. ATTACH WITH RIVETS SAME AS END LAP.



NOTE 1: PANEL RIB MUST BE HAND CRIMPED 90° (NOT 360°) PRIOR TO INSTALLING GUTTER BRACKET!



Detailer Notes:

1) CLOSURES LOW EAVE LAYER DEFAULT IS ON. LAYER MUST BE TURNED OFF IF CLOSURES ARE NOT REQUIRED.

Issued: 10.14.22 (2020-039) CERTIFIED ERECTION DETAILS Detail Size (W x H): 1 x 2



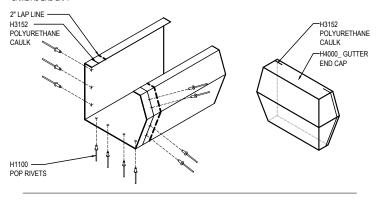
VERTICAL RIB ROOF PANELS

ED3040 - ON-SLOPE GUTTER w/ MASONRY WALL

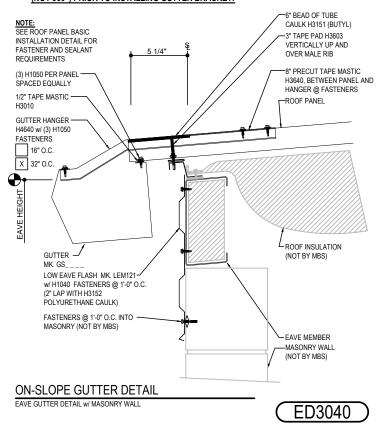
Download the DWG file by clicking here.

GUTTER LAP & END CAP

APPLY BEAD OF POLYURETHANE CAULK 1° FROM END OF TRIM AND LAP SECTIONS 2° AND FASTEN AS SHOWN. TO TERMINATE THE GUTTER APPLY POLYURETHANE CAULK TO THREE SIDES OF END CAP AND TOP RETURN AREA AS SHOWN AND INSERT INTO THE GUTTER LEAVING 1/2° EXPOSED. ATTACH WITH RIVETS SAME AS END LAP.



NOTE 1: PANEL RIB MUST BE HAND CRIMPED 90° (NOT 360°) PRIOR TO INSTALLING GUTTER BRACKET!



Detailer Notes:

1) N/A

Issued: 10.14.22 (2020-039) CERTIFIED ERECTION DETAILS Detail Size (W x H): 1 x 2



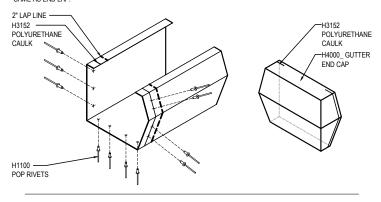
VERTICAL RIB ROOF PANELS

ED3050 - ON-SLOPE GUTTER w/ SUPPORTING MASONRY WALL

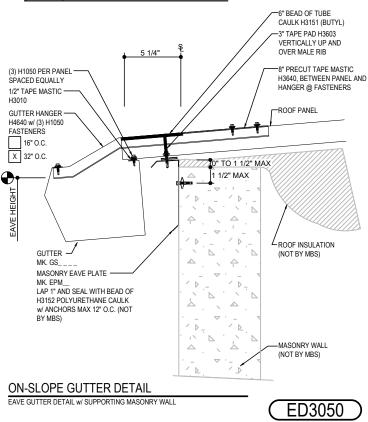
Download the DWG file by clicking here.

GUTTER LAP & END CAP

APPLY BEAD OF POLYURETHANE CAULK 1° FROM END OF TRIM AND LAP SECTIONS 2° AND FASTEN AS SHOWN. TO TERMINATE THE GUTTER APPLY POLYURETHANE CAULK TO THREE SIDES OF END CAP AND TOP RETURN AREA AS SHOWN AND INSERT INTO THE GUTTER LEAVING 1/2° EXPOSED. ATTACH WITH RIVETS SAME AS END LAP.



NOTE 1: PANEL RIB MUST BE HAND CRIMPED 90° (NOT 360°) PRIOR TO INSTALLING GUTTER BRACKET!



Detailer Notes:

1) N/A

Issued: 10.14.22 (2020-039) CERTIFIED ERECTION DETAILS Detail Size (W x H): 1 x 2



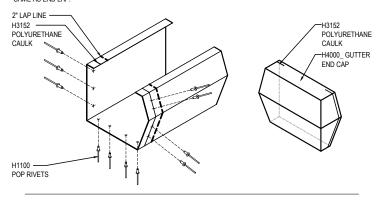
VERTICAL RIB ROOF PANELS

ED3070 - ON-SLOPE GUTTER w/ NO WALL PANEL

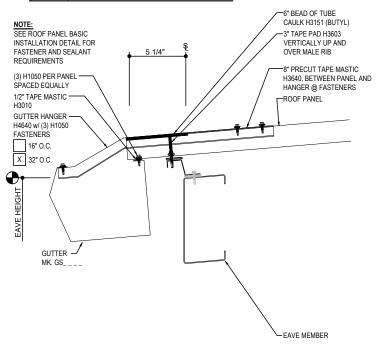
Download the DWG file by clicking here.

GUTTER LAP & END CAP

APPLY BEAD OF POLYURETHANE CAULK 1° FROM END OF TRIM AND LAP SECTIONS 2° AND FASTEN AS SHOWN. TO TERMINATE THE GUTTER APPLY POLYURETHANE CAULK TO THREE SIDES OF END CAP AND TOP RETURN AREA AS SHOWN AND INSERT INTO THE GUTTER LEAVING 1/2° EXPOSED. ATTACH WITH RIVETS SAME AS END LAP.



NOTE 1: PANEL RIB MUST BE HAND CRIMPED 90° (NOT 360°) PRIOR TO INSTALLING GUTTER BRACKET!



ON-SLOPE GUTTER DETAIL

EAVE GUTTER DETAIL w/ NO WALL PANEL

ED3070

Detailer Notes:

1) N/A

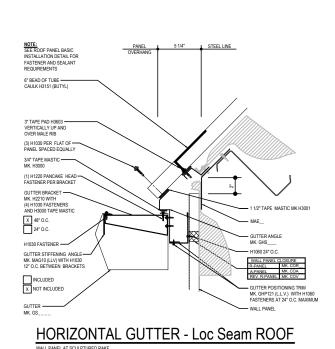
Issued: 10.14.22 (2020-039) CERTIFIED ERECTION DETAILS Detail Size (W x H): 1 x 2

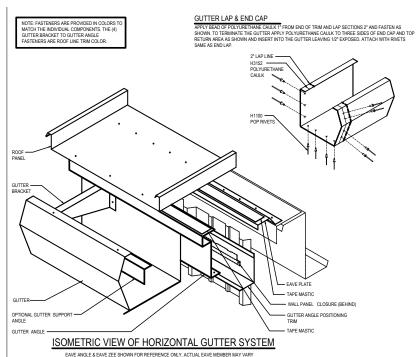


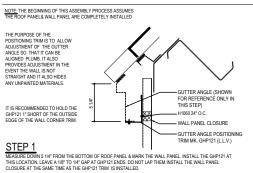
VERTICAL RIB ROOF PANELS

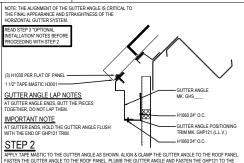
ED3310 - HORIZONTAL GUTTER w/ WALL PANEL

Download the DWG file by clicking here.





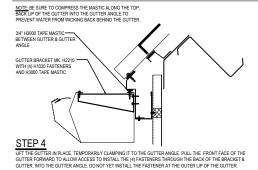


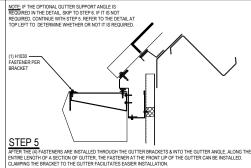


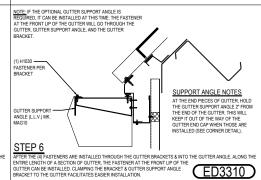


OF FLOWAL INSTALLATION
IF DESIRED, STEPS 2 AND 3 CAN BE COMBINED
AND DONE ON THE GROUND. FINAT IS DONE,
THE PARCACE HEAD FASTENER WOULD NOT
BE REQUIRED. INSTEAD ATTACH HE (A) HIDDO
FASTENERS IN THE BACK OF THE GUITER
ASSEMBLY CAN THEN BE LUTED ON PACE AS A
SINGLE UNIT. THIS FROCEDURE IS MERELY
OPTIONAL AND NOT RECOMMENDED FOR LONG
BUILDINGS. OPTIONAL INSTALLATION CONTINUOUS H3000 3/4" TAPE MASTIC (SEE NOTE ABOVE) GUTTER BRACKET MK. H2210 GUTTER MK. GS

MARK THE LOCATIONS OF THE GUTTER BRACKETS, BASED ON THE SPACING SHOWN ABOVE LEFT. APPLY TAPE MASTIC TO THE VERTICAL BACK LEGS OF THE BRACKETS, INSTALL AN HIZZO FASTENER AT THE BACK LIP OF THE GUTTER ONLY AT THIS TIME. APPLY TAPE MASTIC, ALONG THE FULL LEWING HOT THE TOP OF THE BACK LIP OF HE GUTTER ONLY.







Detailer Notes:

1) CLOSURES LOW EAVE LAYER DEFAULT IS ON. LAYER MUST BE TURNED OFF IF CLOSURES ARE NOT REQUIRED.

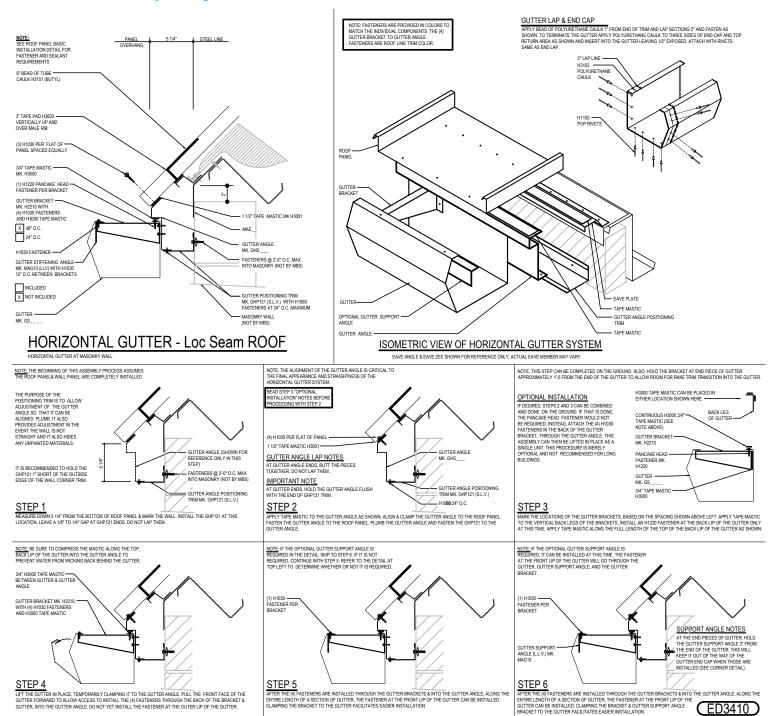
: 10.14.22 (2020-039) **CERTIFIED ERECTION DETAILS** Detail Size (W x H): 3 x 3 Issued



VERTICAL RIB ROOF PANELS

ED3410 - HORIZONTAL GUTTER w/ MASONRY WALL

Download the DWG file by clicking here.



Detailer Notes:

1) CLOSURES LOW EAVE LAYER DEFAULT IS ON. LAYER MUST BE TURNED OFF IF CLOSURES ARE NOT REQUIRED.

Issued: 10.14.22 (2020-039) CERTIFIED ERECTION DETAILS Detail Size (W x H): 3 x 3



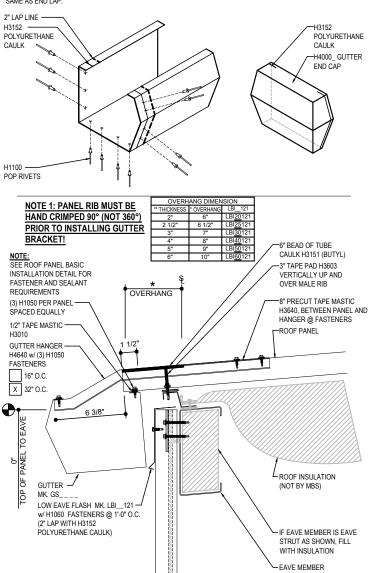
VERTICAL RIB ROOF PANELS

ED3610 - ON-SLOPE GUTTER w/ INSULATED WALL PANEL

Download the DWG file by clicking here.

GUTTER LAP & END CAP

APPLY BEAD OF POLYURETHANE CAULK 1" FROM END OF TRIM AND LAP SECTIONS 2" AND FASTEN AS SHOWN. TO TERMINATE THE GUTTER APPLY POLYURETHANE CAULK TO THREE SIDES OF END CAP AND TOP RETURN AREA AS SHOWN AND INSERT INTO THE GUTTER LEAVING 1/2" EXPOSED. ATTACH WITH RIVETS SAME AS END LAP



Detailer Notes:

1) N/A

: 10.14.22 (2020-039) **CERTIFIED ERECTION DETAILS** Detail Size (W x H): 1 x 2 Issued

ON-SLOPE GUTTER DETAIL

INSTRUCTIONS.

EAVE GUTTER DETAIL W/ INSULATED WALL PANELS SEE INSULATED WALL SHEETING ERECTION DETAILS FOR INSTALLATION

PANEL THICKNESS

-INSULATED WALL PANEL

ED3610

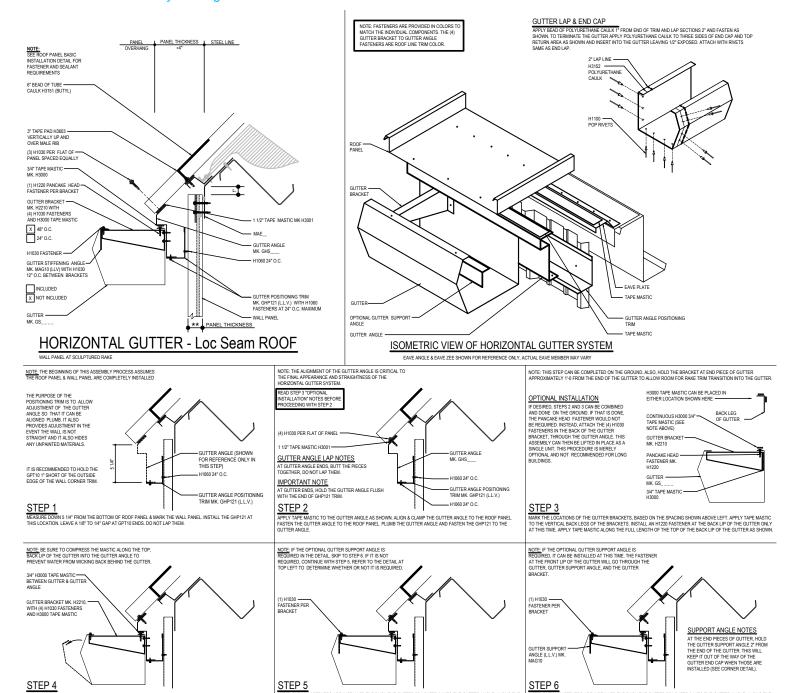


ATTER THE (II) FASTENERS ARE INSTALLED THROUGH THE GUTTER BRACKETS & INTO THE GUTTER ANGLE, ALONG THE ENTIRE LENGTH OF A SECTION OF GUTTER, THE FASTENER AT THE FRONT UP OF THE GUTTER ANGLE OL CHAPPION THE BRACKET SOUTTER SUPPORT ANGLE BRACKET TO THE GUTTER FACILITATES EASIER INSTALLATION.

VERTICAL RIB ROOF PANELS

ED3620 - HORIZONTAL GUTTER w/ INSULATED WALL PANEL

Download the DWG file by clicking here.



Detailer Notes:

LIFT THE GUTTER IN PLACE, TEMPORARILY CLAMPING IT TO THE GUTTER ANGLE. PULL THE FRONT FACE OF THE GUTTER FORWARD TO ALLOW ACCESS TO INSTALL THE (4) FASTENERS THROUGH THE BACK OF THE BRACKET & GUTTER, NION COUTER ANGLE DO NOT YET INSTALL THE FASTENERS AT THE OUTER IN OF THE GUTTER.

1) CLOSURES LOW EAVE LAYER DEFAULT IS ON. LAYER MUST BE TURNED OFF IF CLOSURES ARE NOT REQUIRED.

AFTER THE (4) FASTENERS ARE INSTALLED THROUGH THE GUTTER BRACKETS & INTO THE GUTTER ANGLE, ALONG THE ENTIRE LENGTH OF A SECTION OF GUTTER. THE FASTENER AT THE FRONT LIP OF THE GUTTER CAN BE INSTALLED. CLAMPING THE BRACKET TO THE GUTTER FACILITATES EASIER INSTALLATION.

Issued: 10.14.22 (2020-039) CERTIFIED ERECTION DETAILS Detail Size (W x H): 3 x 3